

Case Number: BIG0118PUS**Country:** US United States of America**Sub Case:****CPI Title:** PLASTIC EXPULSION PROCESS**Client:** BIG - BIG**CPI Case Type:** ORD**CPI Code:** BKUSH**Owner:** CINPRES GAS INJECTION, LTD.**CPI Status:** Granted**Agent:****Attorney:** DGT**Client Reference:****Application No:** 09/902354**Filing Date:** 10-Jul-2001**CPI Tax Schedule:** LE**Publication No.:** 2003/0011110**Publication Date:** 16-Jan-2003**Patent No.:** 6767487**Issue Date:** 27-Jul-2004**Inventors:** PEARSON, TERRENCE C.**Priority Country:** US**PCT Number:****Priority Number:** 902354**PCT Date:****Priority Date:** 10-Jul-2001**Remarks:****Abstract:**

Source	Abstract
IFD	A system and process for gas assisted plastic injection molding The plastic material is injected into the mold cavity and the molding pressure is held for a period of time. Thereafter, gas is injected into the plastic material and the pressure is again held for a period of time. Thereafter, valve members are opened allowing plastic to be expelled into one or more secondary cavities, or to be expelled back into the machine barrel.

Annuities:

No.	Due Date	Cost	Cost Client to Expire Instruction	Client Instruction Date	CPI Payment Date	CPI Receipt Post Date	CPI Instruction	Paid Thru
8	27-Jan-2012	2,860.00	7,600.00 Not this Year	26-Jan-2012				

Created By: admin**Last Update By:** CPiModifyWeb**Date Created:** 11-Jan-2011**Last Update:** 22-Jan-2012